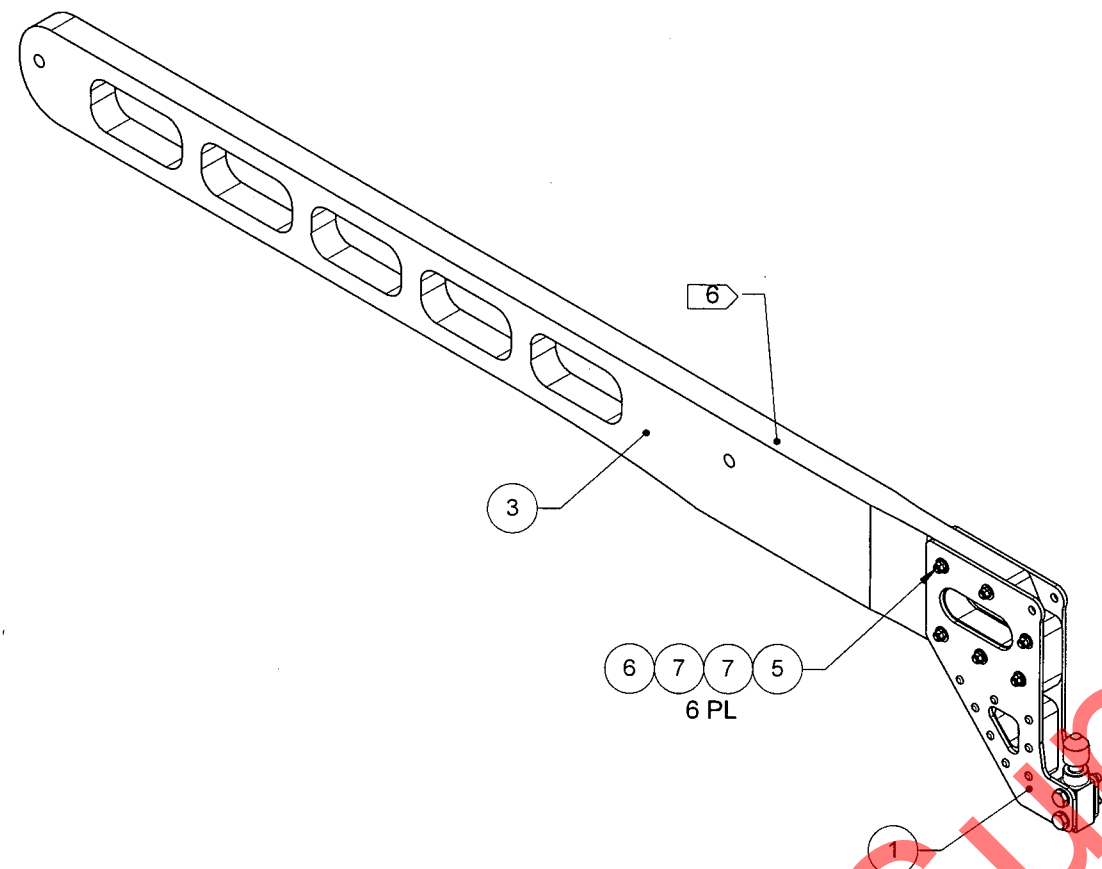
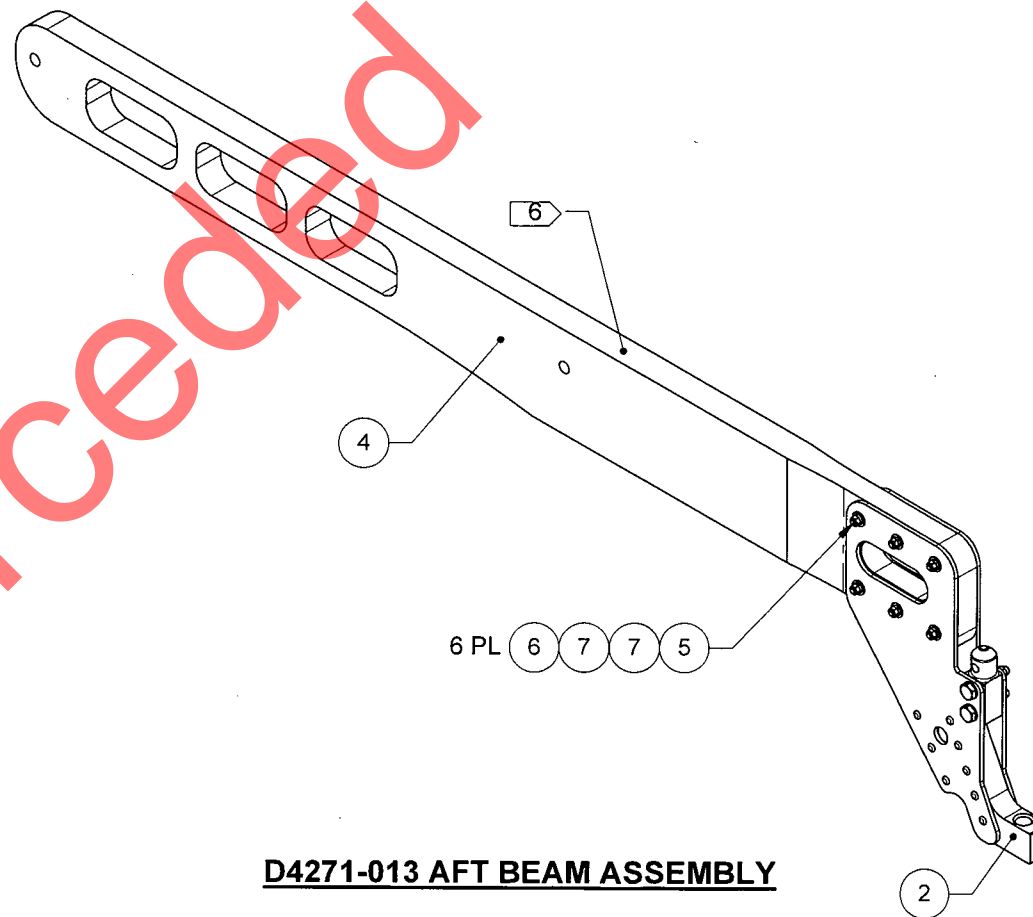


ITEM	QTY -011	QTY -013	P/N	DESCRIPTION
	X		D4271-011	FWD BEAM ASSEMBLY
		X	D4271-013	AFT BEAM ASSEMBLY
1	1	-	D4271-021	END FITTING ASSEMBLY FWD BEAM
2	-	1	D4271-023	END FITTING ASSEMBLY AFT BEAM
3	1	-	D4275-1	FWD BEAM
4	-	1	D4276-1	AFT BEAM
5	6	6	AN3C12A	BOLT
6	6	6	MS21043-3	NUT
7	12	12	NAS1149C0332R	WASHER



D4271-011 FWD BEAM ASSEMBLY



D4271-013 AFT BEAM ASSEMBLY

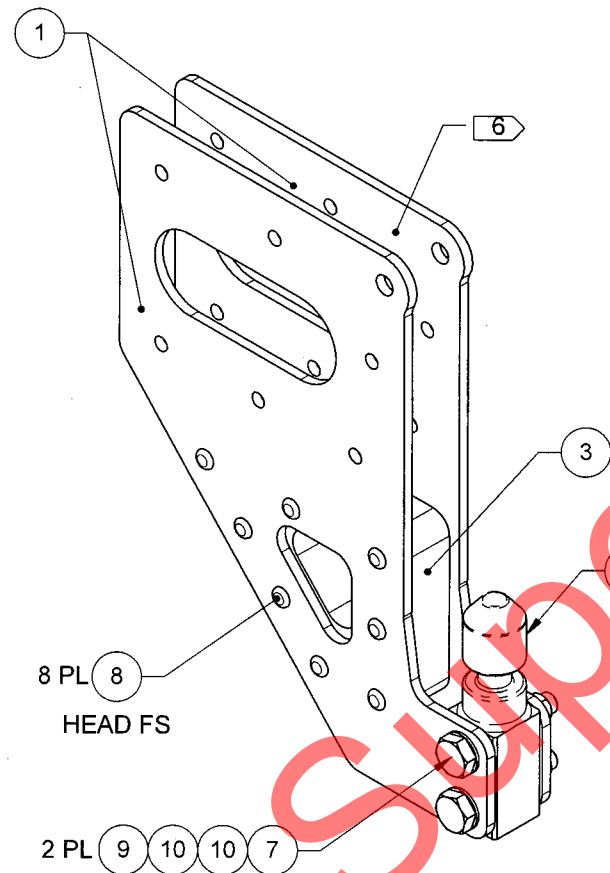
SUPERCEDED BY
11/7/28

RELEASED
2011-07-25

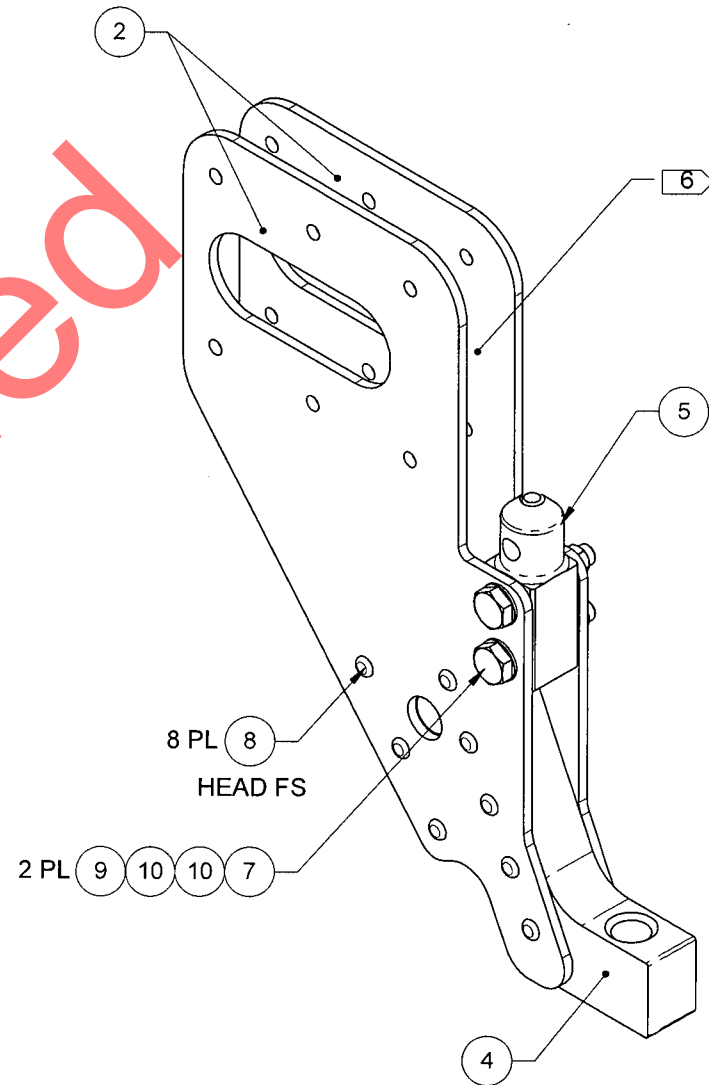
- NOTES:**
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART IDENTIFY WITH DART P/N "D4271-0XX" AND B/N "BXXXXX"
PER DART QSI 044 6.1 (FINE POINT MARKER)
7) WEIGHT -011: 10.64 lbs
-013: 12.35 lbs

C	ADDED -021 & -023 FOR EASE OF CONFIGURATION MANAGEMENT. REFORMAT SEE PREV REV FOR DETAILS.	AJS	11.07.12
B	ITEM 10 CHANGED FROM AN3C12A TO AN4C13A	SC	10.12.01
A	NEW ISSUE	SC	10.11.25
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	GP	DRAWING NO.	REV. C
MFG. APPR.	EE	D4271	SHEET 1 OF 2
APPROVED	MP	TITLE	SCALE
DE APPR.	TH	SUPPORT BEAM ASSEMBLIES	NTS
DATE	11.07.12	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

ITEM	QTY -021	QTY -023	P/N	DESCRIPTION
	X		D4271-021	END FITTING ASSEMBLY FWD BEAM
		X	D4271-023	END FITTING ASSEMBLY AFT BEAM
1	2	-	D4274-1	PLATE, FWD SUPPORT
2	-	2	D4274-3	PLATE, AFT SUPPORT
3	1	-	D4281-1	SPACER
4	-	1	D4148-3	STUD RECEIVER LOWER
5	-	1	D4148-5	EYEBOLT STUD
6	1	-	D4149-5	EYEBOLT STUD
7	2	2	AN4C13A	BOLT
8	8	8	MS20615-4M18	RIVET
9	2	2	MS21043-4	NUT
10	4	4	NAS1149C0432R	WASHER



D4271-021 END FITTING ASSEMBLY FWD BEAM



D4271-023 END FITTING ASSEMBLY AFT BEAM

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART IDENTIFY WITH DART P/N "D4271-0XX" AND B/N "BXXXXX" PER DART QSI 044 6.1 (FINE POINT MARKER)
- 7) WEIGHT -021: 2.33 lbs
-013: 3.83 lbs

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D4271	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		SUPPORT BEAM ASSEMBLIES	NTS
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